

CHAPTER XVI.

CALCULATING AREAS OF PIPES AND DUCTS

Finding Area of Pipe

The rule for finding the area of a pipe of any diameter is to square the diameter and multiply by the decimal .7854. Thus to find the area of a pipe of 32 in. diameter we have $32 \times 32 = 1024 \times .7854 = 804.25$ square inches. This same result is obtained by referring to the table on areas.

In blower work when a branch is added to a pipe it becomes necessary that the part following should have the combined area of the two. In other words, the diameters of the two pipes being known, the diameter of the third pipe must be such so as to contain their combined area. This unknown diameter can be found without computing by use of a table of areas and circumferences. The method is made clear in connection with Fig. 210, where the first pipe A is assumed to be 20 in., to which a branch C of 12 in. diameter is connected by means of the scalene joint B, thus making the third pipe D equal to 23 $\frac{5}{16}$ in., which contains the combined area of the 12 and the 20 in. pipes. This computation will be found in the table herewith, which contains inches and fractional inches. The table is computed from 10 in., advancing by eighths to 2 ft. $1\frac{3}{4}$ in. The reader is advised to obtain a full table of circumferences and areas from $\frac{7}{8}$ -in., advancing by eighths to 100 in. or

TABLE OF CIRCUMFERENCES AND AREAS OF CIRCLES TO NEAREST FRACTIONAL MEASUREMENTS

Dia. in inch.	Cir. in		Area in Sq. inch.	Dia. in		Cir. in		Area in Sq. inch.
	Ft.	In.		Ft.	In.	Ft.	In.	
10 in.	2	7 $\frac{7}{8}$	78.540		17 $\frac{1}{2}$	4	7 $\frac{7}{8}$	243.977
10 $\frac{1}{8}$	2	7 $\frac{3}{4}$	80.515		17 $\frac{1}{2}$	4	6 $\frac{7}{8}$	240.523
10 $\frac{1}{4}$	2	8 $\frac{1}{4}$	82.516		17 $\frac{1}{2}$	4	7 $\frac{3}{4}$	247.450
10 $\frac{3}{8}$	2	8 $\frac{1}{2}$	84.540		17 $\frac{1}{2}$	4	8 $\frac{1}{8}$	250.947
10 $\frac{1}{2}$	2	8 $\frac{7}{8}$	86.590		18 in.	4	8 $\frac{1}{2}$	254.469
10 $\frac{5}{8}$	2	9 $\frac{1}{8}$	88.664		18 $\frac{1}{8}$	4	8 $\frac{7}{8}$	258.016
10 $\frac{3}{4}$	2	9 $\frac{1}{4}$	90.762		18 $\frac{1}{4}$	4	9 $\frac{1}{4}$	261.587
10 $\frac{7}{8}$	2	10 $\frac{1}{8}$	92.855		18 $\frac{3}{8}$	4	9 $\frac{3}{4}$	265.182
11 in.	2	10 $\frac{1}{4}$	95.033		18 $\frac{1}{2}$	4	10 $\frac{1}{8}$	268.803
11 $\frac{1}{8}$	2	10 $\frac{3}{8}$	97.205		18 $\frac{3}{4}$	4	10 $\frac{1}{2}$	272.447
11 $\frac{1}{4}$	2	11 $\frac{1}{4}$	99.402		18 $\frac{7}{8}$	4	10 $\frac{3}{4}$	276.117
11 $\frac{3}{8}$	2	11 $\frac{3}{8}$	101.623		18 $\frac{7}{8}$	4	11 $\frac{1}{4}$	279.811
11 $\frac{1}{2}$	3	0 $\frac{1}{2}$	103.869		19 in.	4	11 $\frac{3}{8}$	283.529
11 $\frac{5}{8}$	3	0 $\frac{5}{8}$	106.139		19 $\frac{1}{8}$	5	0	287.272
11 $\frac{3}{4}$	3	0 $\frac{7}{8}$	108.434		19 $\frac{1}{4}$	5	0 $\frac{1}{2}$	291.039
11 $\frac{7}{8}$	3	1 $\frac{1}{4}$	110.753		19 $\frac{3}{8}$	5	0 $\frac{3}{4}$	294.831
12 in.	3	1 $\frac{1}{8}$	113.097		19 $\frac{1}{2}$	5	1 $\frac{1}{4}$	298.648
12 $\frac{1}{8}$	3	2	115.466		19 $\frac{5}{8}$	5	1 $\frac{3}{8}$	302.489
12 $\frac{1}{4}$	3	2 $\frac{1}{4}$	117.859		19 $\frac{7}{8}$	5	2	306.355
12 $\frac{3}{8}$	3	2 $\frac{3}{8}$	120.276		19 $\frac{7}{8}$	5	2 $\frac{1}{8}$	310.245
12 $\frac{1}{2}$	3	3 $\frac{1}{4}$	122.718		20 in.	5	2 $\frac{3}{8}$	314.160
12 $\frac{5}{8}$	3	3 $\frac{3}{8}$	125.185		20 $\frac{1}{8}$	5	3 $\frac{1}{4}$	318.099
12 $\frac{3}{4}$	3	4	127.676		20 $\frac{1}{4}$	5	3 $\frac{3}{8}$	322.063
12 $\frac{7}{8}$	3	4 $\frac{1}{8}$	130.192		20 $\frac{3}{8}$	5	4	326.051
13 in.	3	4 $\frac{3}{8}$	132.732		20 $\frac{1}{2}$	5	4 $\frac{1}{8}$	330.064
13 $\frac{1}{8}$	3	5 $\frac{1}{4}$	135.297		20 $\frac{5}{8}$	5	4 $\frac{3}{8}$	334.101
13 $\frac{1}{4}$	3	5 $\frac{3}{8}$	137.886		20 $\frac{7}{8}$	5	5 $\frac{1}{8}$	338.163
13 $\frac{3}{8}$	3	6	140.500		20 $\frac{7}{8}$	5	5 $\frac{3}{8}$	342.250
13 $\frac{1}{2}$	3	6 $\frac{1}{4}$	143.139		21 in.	5	5 $\frac{7}{8}$	346.361
13 $\frac{5}{8}$	3	6 $\frac{3}{8}$	145.802		21 $\frac{1}{8}$	5	6 $\frac{1}{8}$	350.497
13 $\frac{3}{4}$	3	7 $\frac{1}{8}$	148.489		21 $\frac{1}{4}$	5	6 $\frac{3}{8}$	354.657
13 $\frac{7}{8}$	3	7 $\frac{3}{8}$	151.201		21 $\frac{3}{8}$	5	7 $\frac{1}{8}$	358.841
14 in.	3	7 $\frac{7}{8}$	153.938		21 $\frac{1}{2}$	5	7 $\frac{3}{8}$	363.051
14 $\frac{1}{8}$	3	8 $\frac{1}{8}$	156.699		21 $\frac{5}{8}$	5	7 $\frac{7}{8}$	367.284
14 $\frac{1}{4}$	3	8 $\frac{3}{8}$	159.485		21 $\frac{7}{8}$	5	8 $\frac{1}{4}$	371.543
14 $\frac{3}{8}$	3	9 $\frac{1}{8}$	162.295		21 $\frac{7}{8}$	5	8 $\frac{3}{8}$	375.826
14 $\frac{1}{2}$	3	9 $\frac{1}{2}$	165.130		22 in.	5	9 $\frac{1}{8}$	380.133
14 $\frac{5}{8}$	3	9 $\frac{5}{8}$	167.989		22 $\frac{1}{8}$	5	9 $\frac{3}{8}$	384.465
14 $\frac{3}{4}$	3	10 $\frac{1}{4}$	170.873		22 $\frac{1}{4}$	5	9 $\frac{7}{8}$	388.822
14 $\frac{7}{8}$	3	10 $\frac{3}{8}$	173.782		22 $\frac{3}{8}$	5	10 $\frac{1}{4}$	393.203
15 in.	3	11 $\frac{1}{8}$	176.715		22 $\frac{1}{2}$	5	10 $\frac{3}{8}$	397.608
15 $\frac{1}{8}$	3	11 $\frac{1}{2}$	179.672		22 $\frac{5}{8}$	5	11	402.038
15 $\frac{1}{4}$	3	11 $\frac{3}{4}$	182.654		22 $\frac{7}{8}$	5	11 $\frac{1}{2}$	406.493
15 $\frac{3}{8}$	4	0 $\frac{1}{4}$	185.661		23 in.	6	0 $\frac{3}{4}$	415.476
15 $\frac{1}{2}$	4	0 $\frac{5}{8}$	188.692		23 $\frac{1}{8}$	6	0 $\frac{7}{8}$	420.004
15 $\frac{5}{8}$	4	1	191.748		23 $\frac{1}{4}$	6	1	424.557
15 $\frac{3}{4}$	4	1 $\frac{1}{8}$	194.828		23 $\frac{3}{8}$	6	1 $\frac{1}{8}$	429.135
15 $\frac{7}{8}$	4	1 $\frac{3}{8}$	197.933		23 $\frac{1}{2}$	6	1 $\frac{3}{8}$	433.737
16 in.	4	2 $\frac{1}{4}$	201.062		23 $\frac{5}{8}$	6	2 $\frac{1}{4}$	438.363
16 $\frac{1}{8}$	4	2 $\frac{3}{8}$	204.216		23 $\frac{7}{8}$	6	2 $\frac{3}{8}$	443.014
16 $\frac{1}{4}$	4	3	207.394		23 $\frac{7}{8}$	6	3	447.690
16 $\frac{3}{8}$	4	3 $\frac{1}{8}$	210.597		22 $\frac{7}{8}$	5	11 $\frac{7}{8}$	450.972
16 $\frac{1}{2}$	4	3 $\frac{3}{8}$	213.825	2	0	6	3 $\frac{3}{8}$	452.390
16 $\frac{5}{8}$	4	4 $\frac{1}{4}$	217.077	2	0 $\frac{1}{4}$	6	4 $\frac{1}{8}$	461.864
16 $\frac{3}{4}$	4	4 $\frac{3}{8}$	220.353	2	0 $\frac{1}{2}$	6	4 $\frac{3}{8}$	471.436
16 $\frac{7}{8}$	4	5	223.654	2	0 $\frac{3}{4}$	6	5 $\frac{1}{8}$	481.106
17 in.	4	5 $\frac{3}{8}$	226.980	2	1	6	6 $\frac{1}{2}$	490.875
17 $\frac{1}{8}$	4	5 $\frac{7}{8}$	230.330	2	1 $\frac{1}{4}$	6	7 $\frac{1}{4}$	500.741
17 $\frac{1}{4}$	4	6 $\frac{1}{4}$	233.705	2	1 $\frac{1}{2}$	6	8 $\frac{1}{8}$	516.706
17 $\frac{3}{8}$	4	6 $\frac{3}{8}$	237.104	2	1 $\frac{3}{4}$	6	8 $\frac{3}{8}$	530.769

to 10 ft. Following the first column in diameters of the table herewith to 20 in., we find the area equals 314.160, to which is added the area of the 12 in. branch C, which is 113.097. $314.160 + 113.097 = 427.257$ sq in. Now following the table of areas to the number nearest to 427.257, we find 429.135, whose diameter would equal $23\frac{5}{8}$ in. We therefore reduce this and make the diameter of the third pipe D $23\frac{5}{16}$ in. as shown.

Another method used to find the unknown diameter is by means of the steel square as shown in Fig. 211. On ascertaining the diameter of the two pipes 12

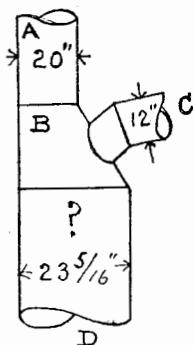


Fig. 210—Finding the Unknown Diameter

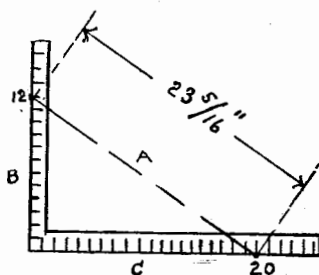


Fig. 211—Finding the Unknown Diameter with the Steel Square

and 20 in. respectively, simply lay the two-foot rule at 12 and 20 on the square, and the distance between will measure $23\frac{5}{16}$ in. This method saves considerable time and is based on the principle that the hypotenuse A contains the square of the altitude B and base C combined.

When the sizes of two given square pipes are known,

the third square size is determined as shown by the diagram Fig. 212. Assume that the first branch is 10 in. square and the second branch 7 in. square. The square of 10 is 100 and the square of 7 is 49,

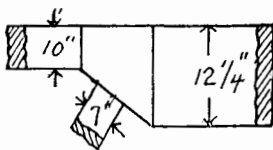


Fig. 212—Finding the Unknown Size of Square Pipe

or a total of 149. The labor of extracting the square root may be avoided by consulting a table of square roots, in which look for the number 149, the square root of which is 12.207 or $12\frac{1}{4}$ in practical work, as shown in the diagram.

Computing Additional Areas

When ceiling ducts in ventilation work are constructed with various branches, all of a given height,

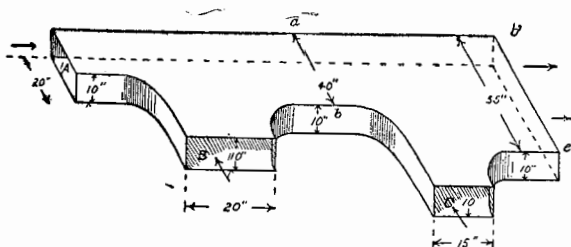


Fig. 213—Computing Areas in Ceiling Vent Duct

the additional dimensions, which must be added to the main duct so that it will contain the additional area of the branch previously added, may be com-

puted, as shown in Fig. 213. A shows the first inlet, which is 10×20 in., to which a branch has been added as shown by B, also 10×20 . As the height 10 in. remains the same throughout the duct, then two times 20 equals 40 in., the width of the duct from a to b. To this size duct is added another branch 10×15 in. as shown by C. Then $40 + 15 = 55$ in. or the width of the duct from d to e.