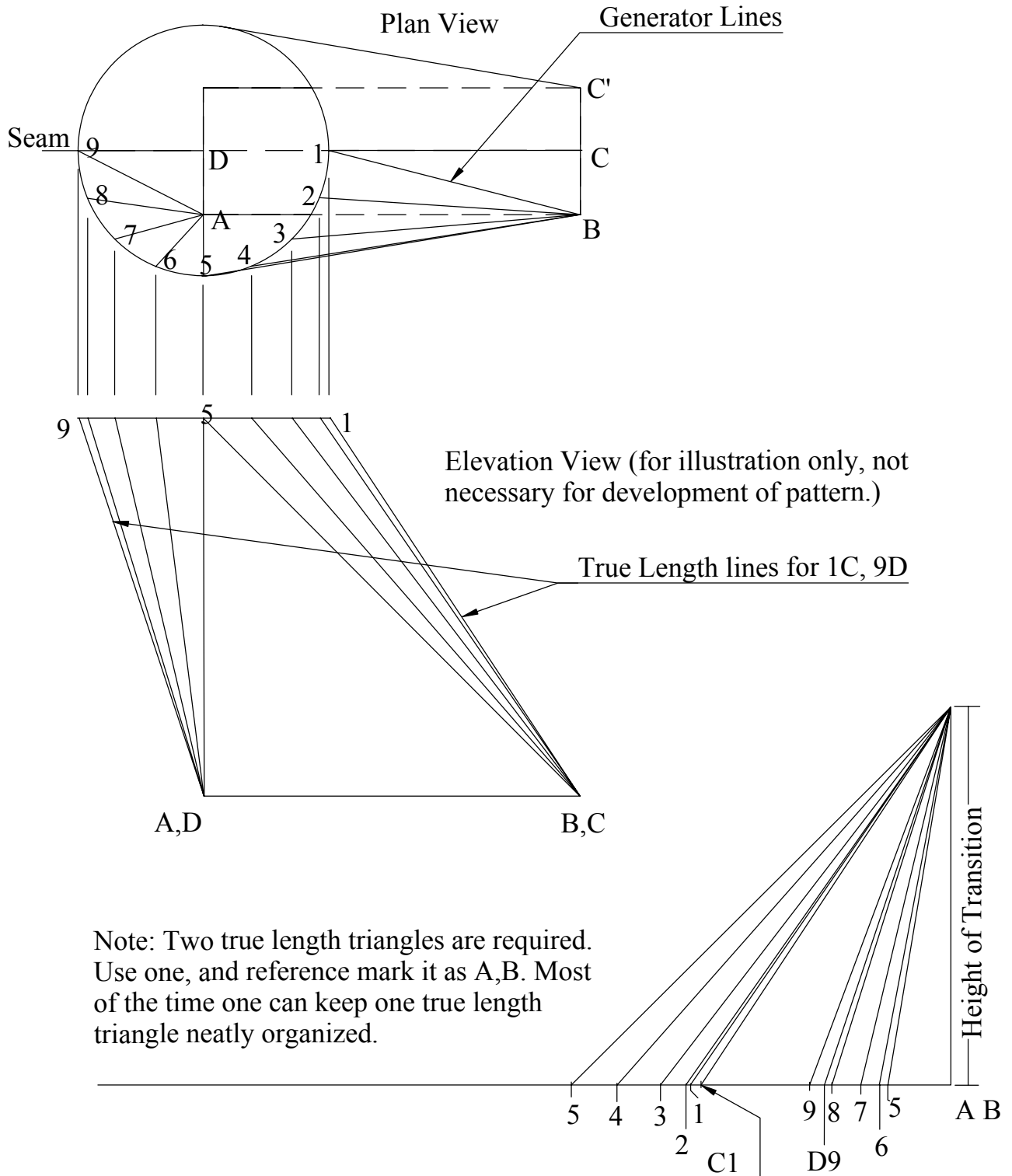
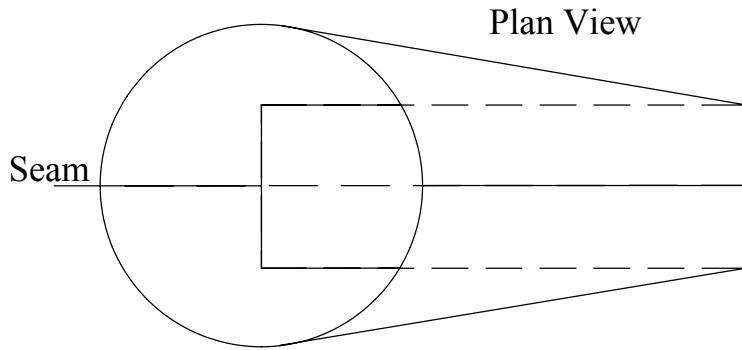


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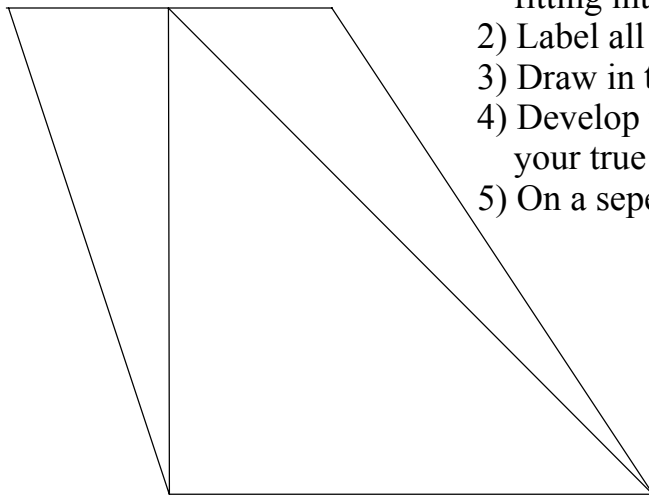
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Finish drawing by completing necessary generator lines.

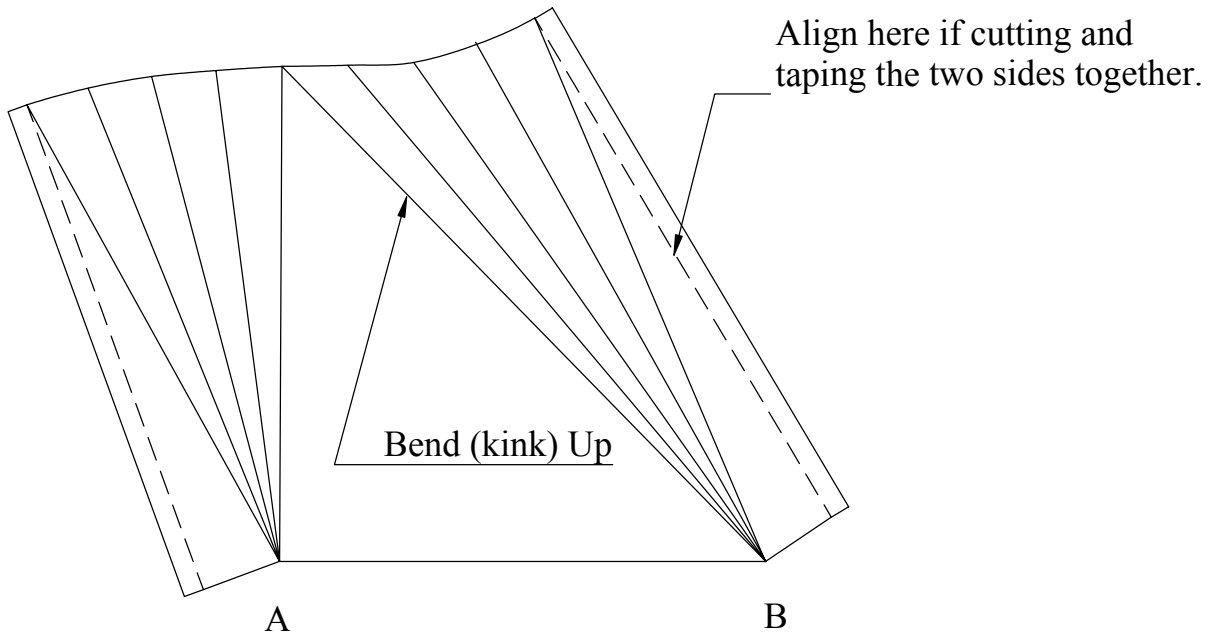
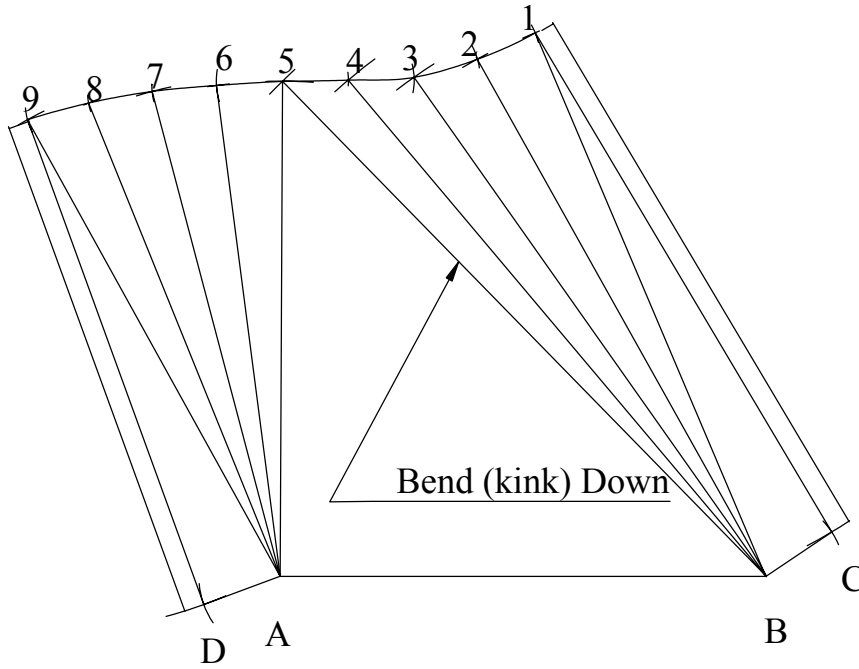
- 1) Divide one half of the circumference of the fitting into 8 equal parts. (4 per quarter).
- 2) Label all necessary reference points. Refer back to pag
- 3) Draw in the necessary generator lines.
- 4) Develop the necessary true length triangle (s) to deterr your true length lines needed for the pattern.
- 5) On a sepearte sheet of paper (page 3) develop the patta



True Length Triangle







Note: Bend line will be opposite of each other.
Lay them both flat down , one you will have to kink up on the bend or generator lines, the other pattern you will need to kink down.